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Fine Controls (UK) LTD, Bassendale Road, Croft Business Park,
Bromborough, Wirral, CH62 3QL UK
Tel: 0151 343 9966
Email: sales@finecontrols.com

SELF-OPERATED PRESSURE REGULATORS

PRESSURE REDUCING VALVE MODEL **PRV45**

PRODUCT FEATURES

Self-actuating pressure reducing valve balancing by diaphragm used to provide a constant downstream still there being oscillations in inlet pressure.

Easy to adjust and doesn't need any maintenance.

Maximum inlet pressure 16 bar.

Pressure range 0,01 a 8 barg.

Temperature range -20 to 80 •C (liquids and gases)

Temperature range up to 180 •C (for steam)

Fluids

Specially designed for gases at low outlet pressure.

Group 1 and 2 liquids and gases.

Steam, compressed air, nitrogen, fuel-oil, water, neutral gases, ,

Body material • Stainless steel Aisi 316
 • Super Duplex (*)

Trim material • Stainless steel Aisi 316

Cover material • Stainless steel Aisi 316

Connections • Threaded BSP/ NPT
 • Flanges DIN or ANSI
 • Clamp(*)

(*) consult

More common applications

Chemical laboratory installations, sanitary plants, compressed air, sprinkler systems, ,

Characteristics

It is easy to adjust; it does not need any maintenance. It is possible to install it in any position; its internal design is conceived to provide an effective circulation of the fluid.

Special features

External control line could be replaced by internal set (not for steam), stainless steel actuator, special soft-seals,, Special Kv available.

Classification according pressure equipment Directive, 2014/68/UE

Fluid	Chart	PN	Size	Category	CE Marked
Gases and liquids group 2	7	PN25	DN15 f DN25	Apar 3-art 3	Not required
Gases and liquids group 1	6	PN25	DN15 f DN25	Apar 3-art 3	Not required

	Description	Material		Description	Material
1	Body	Stainless steel 1.4404 (SS 316L)	21	Lower Cover	1.4404 SS 316L or 1.4308 SS304L
2	Seal screw	1.4404 SS 316L	22	Gasket	NBR EPDM /Vitor/ Graphited PTFE
3	Seal	NBR EPDM /Vitor/ Graphited PTFE	23	Nut	Stainless steel
5	Seat	1.4404 SS 316L or 1.4308 SS304L	24	M8 Screw	Stainless steel
6	Gasket	PTFE	25	Nut KM6	Steel
7	Valve cover	Steel 1.1141	26	-	-
8	Gasket	PTFE	27	Support spring	1.0035 sheet steel galvanized
9	Upper Actuator	1.0035 sheet steel epoxy painted	28	Regulation spring	Spring steel 52SiCrNi5
10	Lower Actuator	1.0035 sheet steel epoxy painted	29	Spring cover	Steel 1.1191 Epoxy Painted
11	Stem	Stainless steel Aisi 316L	30	Regulation screw	Steel 8.8 Galvanized
12	Bushing Guide	1.4404 SS 316L or 1.4308 SS304L	31	Regulation nut	Steel 8.8 Galvanized
13	Guide Stem	1.4404 SS 316L or 1.4308 SS304L	32	Spring guide	Steel 1.1191
14	Allen screw	Stainless steel	33	Screw	Stainless steel
15	Gasket	NBR EPDM /Vitor/ Graphited PTFE	34	Nut	Stainless steel
17	Stem	1.4404 SS 316L or 1.4308 SS304L	35	Lower support dia.	Stainless steel Aisi
18	Guide seal	1.4404 SS 316L or 1.4308 SS304L	36	Diaphragm	NBR /EPDM EPDM+PTFE
19	Seal spring	Stainless steel 302			
				Recommended spare parts	

METHOD OF FUNCTION

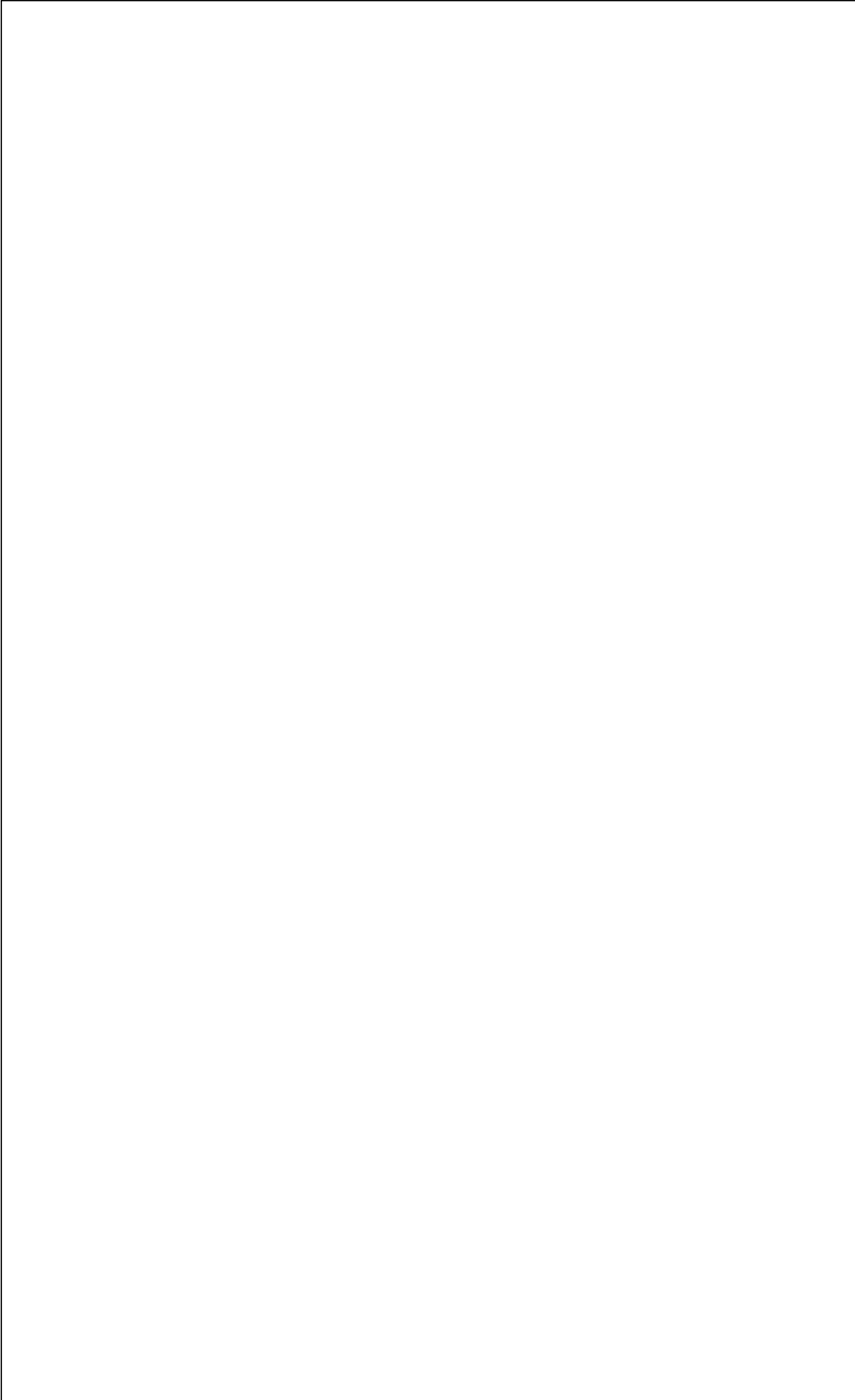
PRV concept is direct action. Inlet pressure comes into the valve and closes it because sections difference.

When we compress spring (28) through regulating screw (30), all stem-seal (33, 11, 17 and 3) opens the valve and permits the regulation.

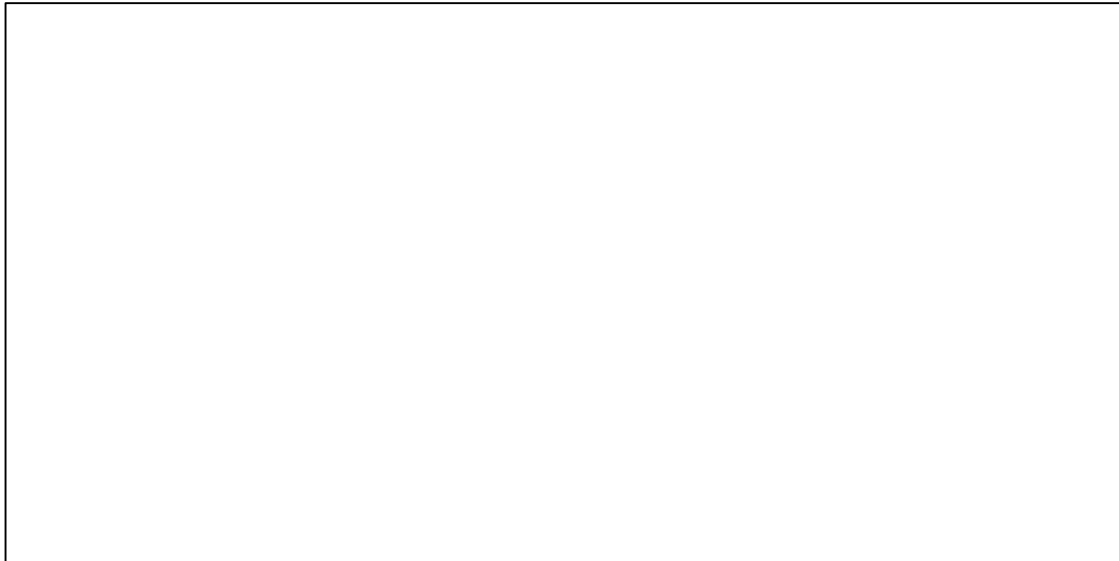
When any downstream valve is closed and flow=0, PRV will absorb oscillations and maintain outlet pressure according to regulation. The valve closes when the downstream pressure exceeds the regulating set pressure.

It is recommended to leave between 0,5 and 1 meter until check valve for a better compensation.

To increase outlet pressure, the regulating screw (30) is should be turn clockwise.



DRAWING INSTALLATION



TYPICAL INSTALLATION FOR LIQUIDS AND GASES
(External control line is optional. As standard, internal control line)



TYPICAL INSTALLATION FOR STEAM (WITH CONDENSATING POT).

- | | | |
|-----------------------------|--------------|-----------------------|
| 1, 1a y 1b | 2 | 3 |
| Check valves | filter | Inlet pressure gauge |
| 4 | 5 | 6 |
| Pressure reducing valve PRV | Safety valve | Outlet pressure gauge |

PRV45 valve should be installed in horizontal pipe and respecting the fluid flow direction must match the arrow on the valve body.

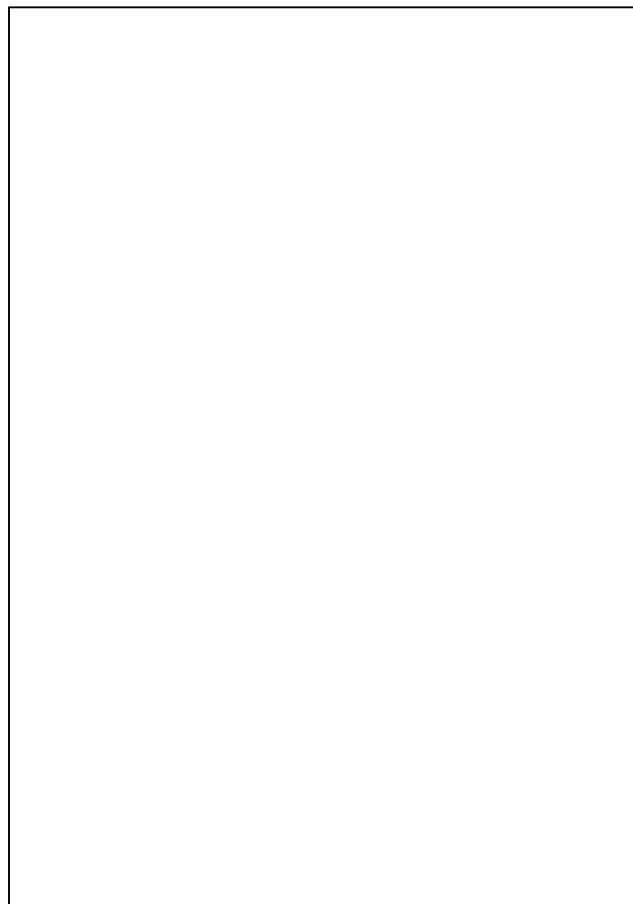
Steam installations, the actuator must be installed in low position. Condensating tank is essential when temperatures above 120°C to protect the diaphragm from overheating. The tank is always placed in the highest point of the pipe.

The strainer (item 2) must be installed upstream of the regulator to protect seal and diaphragm and avoid excessive maintenance Remember to leave enough space to remove and clean it.

The distance between connection control line and valve would be, at least, 6 x DN.

Pressure Range and actuator size

D (mm)	Range	unit
350	consult	mbar
295	10 <i>f</i> 200	mbar
230	100 <i>f</i> 1000	mbar
230	0,5 <i>f</i> 2	bar
175	1 <i>f</i> 8	bar



DN	€•	,•	1•	15	20	25	15	20	25
Connection	Threaded			Flanged EN PN1025			Flanged ANSI CL150		
Kv value	2	2.5	3.5	2	2.5	3.5	2	2.5	3.5
A or AA	108	108	108	150	150	160	184	184	184
H1	258 (290 for actuator D295)								
H2	320 - 380								
D1	-	-	-	95	105	115	89	98	108
D2	-	-	-	65	75	85	60.5	70	79.5
D3	-	-	-	45	58	68	35	43	51
B	-	-	-	16	16	16	12	12	12
C	-	-	-	2	2	2	2	2	2
D	175 <i>f</i> 195 <i>f</i> 230 <i>f</i> 295 <i>f</i> 350 (Depends outlet pressure)								
Nf holes	-	-	-	4	4	4	4	4	4
„ hole	-	-	-	14	14	14	16	16	16
Weight (Kg)	8	8	8	10	10	10	11	11	11

All sizes in millimeters. In red color, sizes out of standard. Weight with actuator D230.