

Volume boosters are normally used to reproduce pneumatic signals in 1:1 ratio whenever input isolation or increased flow capacity is required. These high capacity Volume Boosters, with a fixed minimum deadband, are designed to substantially improve the stroking speeds of large actuators.

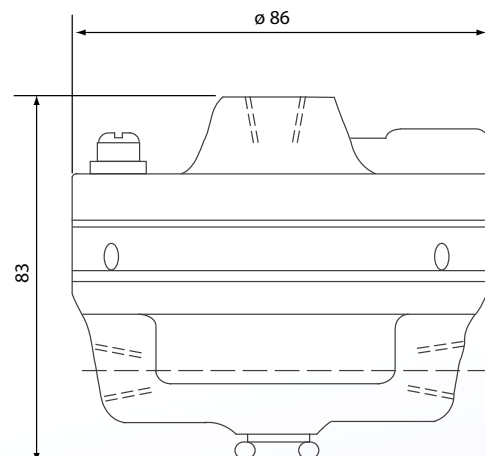
Actuators retain their normal slow and stable responses as long as their signal fluctuations remain within the deadband limits that are determined by adjustment of the equalizing / bypass valve within the Booster.

### Design Features :

- Built-in adjustable by-pass valve with fine control
- Capable of using high pressure plant air suppliers
- Various sizes available to suit wide range of actuator sizes
- Robust parts for trouble free service
- Main internal air supply valve with soft seat insert
- Highly corrosion resistant with external stainless steel retaining screws and internal wear parts
- Stainless Steel and Aluminium construction available



Model 1000



Model 1000 - Overall Dimensions

### Performance Features :

- Low air consumption, soft seat insert gives tight shut-off
- Quick response with increased actuator stroking speeds
- Maintains correct actuator positioning at high stroking speeds
- Adjustable bypass valve provides good operational sensitivity
- High stability which allows normal slow actuator response to the slow signal changes produced by usual process control variations

### Associated Benefits :

- Rigorously proven on-site performance
- Minimal inspection and maintenance costs
- Low cost of ownership
- Assured product quality



Severe & Hazardous Area Experts

**Application :**

The Volume boosters are normally used to reproduce pneumatic signals in 1:1 ratio whenever input isolation or increased flow capacity is required. These units can substantially increase the stroking speeds of large actuators while maintaining the normal stable responses, providing the signal fluctuations remain within the levels determined by the deadband limits which are adjustable, via an equalising/bypass valve fitted on both sizes of booster.

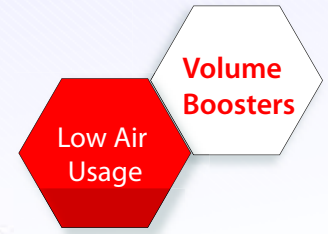
**Operation :**

In operation during normally steady state process conditions, with small variations in the controller or positioner signals, the signal input flow to the booster will pass through the integral equalizing/bypass valve and into the actuator. Both booster ports remain tightly shut with the soft seating inserts preventing unnecessary air consumption. With large or faster variations in signal flow the equalizing/bypass valve setting causes them to be registered sooner on the booster inlet than on its outlet which is connected to the actuator. When the differential pressure obtained exceeds the deadband value of the booster, set by the adjustable equalizing/bypass valve, the diaphragm assembly will move as to open one or other booster port and allow rapid change of pressure within the actuator. When the pressure balance is restored, with the positioner or controller sensing that the corrective action is completed, the booster closes and allows the system to resume normal operation with the actuator being fed via the equalizing/bypass valve flow.

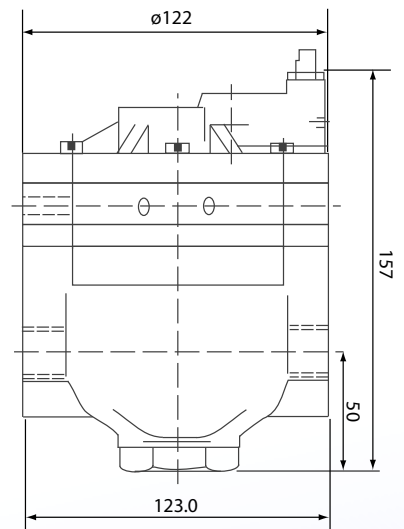
**Specifications :**

Supply / Output connection: ¼", ½" or ¾" NPT (F)  
Signal Connection: ¼" NPT (F)  
Supply Pressure: Up to 150 psig (10.3 bar)  
Pressure Ratio: 1 : 1  
Ambient Temperature: -40°C to + 70°C  
(-40°F + 160°F)  
Deadband Width: 1psig (0.7 bar) or 5% of output span, whichever is greater

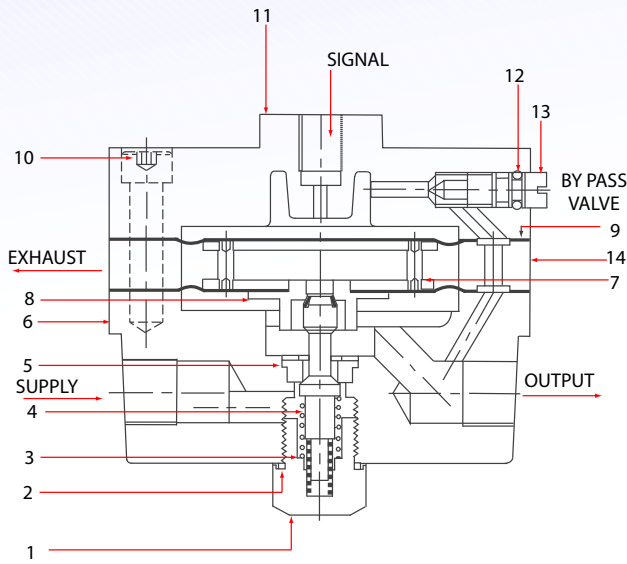
Operating Supply Gases: Air, Nitrogen,  
Methane (Natural Gas)  
Flow Capacity: Series 1000  
Cv (In-Out) - 0.5  
CV (Out - exhaust) - 0.5  
Series 3000  
Cv (In-Out) - 3.5  
CV (Out - exhaust) - 2.5



Model 3000



Model 3000 - Dimensions

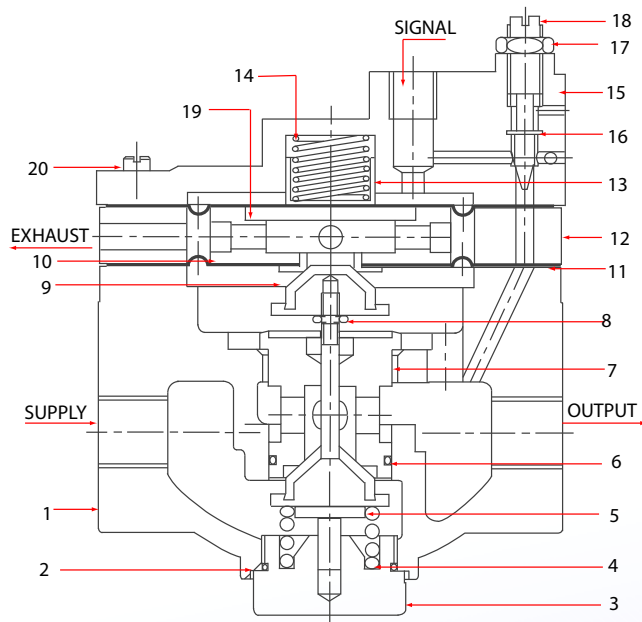


Sectional View Model 1000

Item	Description	Materials
1	Bottom Nut	Brass*
2	Body Gasket	Neoprene
3	Spring	Stainless Steel
4	Plug	Stainless Steel
5	Soft Seat	Teflon
6	Body	Aluminium
7	Area Plate Assembly	Aluminium
8	Soft Seat	Teflon
9	Diaphragm	Neoprene
10	Socket Head Screw	Stainless Steel
11	Top Cover	Aluminium
12	O Ring	Nitrile
13	Adjusting Screw	Stainless Steel
14	Spacer	Aluminium

\*Stainless Steel construction can be supplied

Item	Description	Materials
1	Body	Aluminium*
2	Gasket O Ring	Nitrile
3	Blind Nut	Brass*
4	Spring	304 St. Steel
5	Plug	St. Steel/Nitrile
6	O Ring	Nitrile
7	Seat Ring	Brass
8	Lock Nut	Stainless Steel
9	Exhaust Seat	Aluminium*
10	Diaphragm Plate	Aluminium*
11	Diaphragm	Nitrile/Nylon
12	Spacer	Aluminium*
13	Spring Housing	Stainless Steel
14	Spring	304 St. Steel
15	Cover	Aluminium*
16	O Ring	Nitrile
17	Lock Nut	Stainless Steel
18	Adjusting Screw	Stainless Steel
19	Backing Plate	Aluminium*
20	Cover Screw	Stainless Steel



Sectional View Model 3000

\*Stainless Steel construction can be supplied

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United Kingdom Headquarters

**Midland-ACS**  
 Patrick Gregory Road,  
 Wolverhampton, WV11 3DZ  
 United Kingdom  
 Tel: +44 (0)1902 305678  
 Fax: +44 (0)1902 305676  
 Email: midland-ac@itt.com

North American Headquarters

**Midland-ACS North America**  
 P.O. Box 422, Ontario  
 L3M 4H8, Canada  
 Tel: (905) 309-1834  
 Fax: (905) 309-1835  
 Email: rjthake@aol.com